

M-Thumb Installation Guide

1. Locate the desired position of the thumb and identify with marker



2. Install provided fabrication dummy



3. Fiberglass dummy in place for diagnostic socket or laminate in for definitive prosthesis



4. For diagnostic fitting insure that the fiberglass is contoured well around the dummy



5. Make sure that the surface is completely flat



6. Locate the center of the dummy and identify with a marker



7. **Remove dummy prior to drilling hole**
Drill 3/16" hole where marked



8. Once the hole is drilled, reinstall dummy with lock nut and washer facing the socket



9. With the dummy in place, drill two 3/32" holes half way between the center hole and outer edge of the dummy



10. With a larger drill bit or tapered countersink, taper the holes to allow the screws to sit flush on the socket



11. Install provided screws to hold the dummy in place



12. Place rubber washer on socket



13. Install thumb base



14. Install thumb tip

