Partial M-Finger Assembly

1. Insert Rivet
2. Insert Washer
3. Insert retaining ring (Hold off on assembly)
4. Secure retaining ring in place
5. Insert Spring
6. Insert longer 0-80 screw to secure spring into finger
7. Insert retaining thread ends of finger
8. Prepare cable anchor assembly
9. Insert both ends of cable through top part of finger and exit through the bottom.
13. Once proper cable length is
in place. (Do not over-tighten)

12. Install allen screw to secure knot

11. Set cable anchor to proper length

10. Pull both ends through bottom

9. Inserted hole on side of finger

8. Silicone sleeve should be placed over

7. Supraple set then pull knot into hole

6. Apex of knuckle. Supraple knot left

5. Chillon sleeve on side of finger

4. This will allow for less drag

3. Once cable exits the finger tip

2. Approximately 1/4 inch proximal to

1. Interim assembly